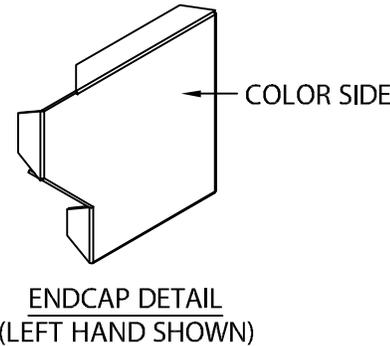
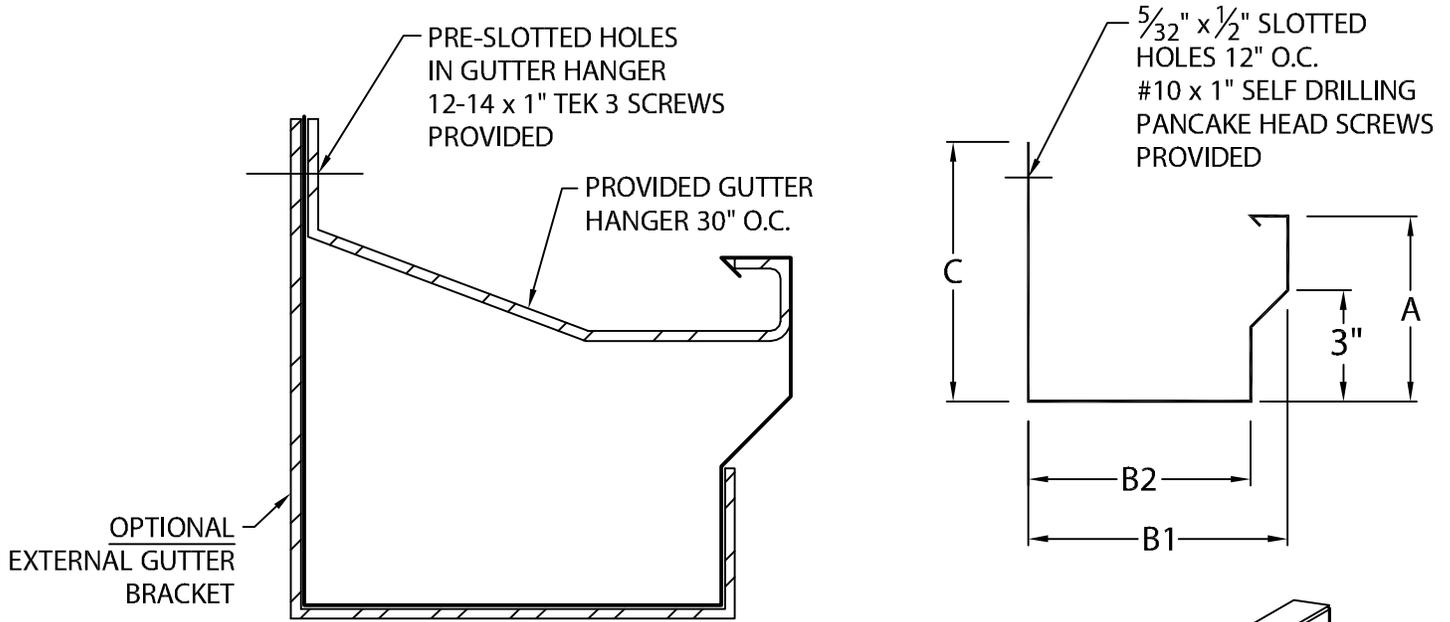


SEAL-TITE INDUSTRIAL GUTTER WITH ELIMINAILER™ T

IG-1 VERSION



PRODUCT ID #	C	B1	B2	A	HANGER
<input type="checkbox"/> IG1-C6	6"	4 3/4"	3 3/4"	4 1/2"	1 1/4" X .100 Mill
<input type="checkbox"/> IG1-C7	7"	6"	5"	6"	1 1/4" X .100 Mill
<input type="checkbox"/> IG1-C8	8"	7"	6"	7"	2" X .100 Mill
<input type="checkbox"/> IG1-C9	9"	8"	7"	8"	2" X .100 Mill

NOTES:
 -- MAXIMUM DOWNSPOUT DIMENSION NOT TO EXCEED "B2" MINUS 9/16".
 -- 2" LAP JOINTS PROVIDED.
 -- 1/8" STAINLESS STEEL POP RIVETS PROVIDED.
 -- UNLESS OTHERWISE NOTED, FABRICATION OF MITERS ARE FURNISHED STANDARD UTILIZING A NON-PENETRATING QUICKLOCK JOINT, THEN FACTORY SEALED WATERTIGHT.
 -- WELDED ACCESSORIES REQUIRE A MINIMUM MATERIAL THICKNESS OF .050".

MATERIAL:
 ___ 24 GA. GALVANIZED STEEL
 ___ .040" ALUMIINUM COLOR: _____
 ___ .050" ALUMINUM FINISH: _____
 ___ .063" ALUMINUM
 ___ OTHER _____

Fabrication will proceed only after receipt of signed print approval.
Print Approval:
 Architect and/or contractor shall verify all dimensions, sizes and quantities. All products to be installed in strict accordance with Metal-Era's printed instructions.
 Approved by: _____
 Date: _____

QUANTITIES:
 _____ LINEAL FEET 12'-0" LENGTHS
 _____ OUTSIDE MITERS @ 90°
 _____ INSIDE MITERS @ 90°
 _____ RIGHT ENDCAPS
 _____ LEFT ENDCAPS
 _____ EXPANSION JOINTS STYLE "1"
 _____ EXPANSION JOINTS STYLE "2"
 SPECIFY MITER TYPE:
 WELDED
 QUICKLOCK
 FOR EXTERNAL GUTTER BRACKETS SEE PRINT APPROVAL #11012-1506
 FOR NON-90 MITERS SEE PRINT APPROVAL #11012-10010

PROJECT: _____
ARCHITECT: _____
ROOFING CONTRACTOR: _____
REPRESENTATIVE/DISTRIBUTOR: _____

Corporate Offices, Manufacturing
 1600 Airport Road; Waukesha, WI 53188
 Phone: 800-558-2162
 Fax: 800-373-9156
 www.metalera.com



DATE: 11/09/17	SHT.# _____ OF _____
DRN BY: JJC	
CKD BY: SAK	DWG# 11012-27504 A