

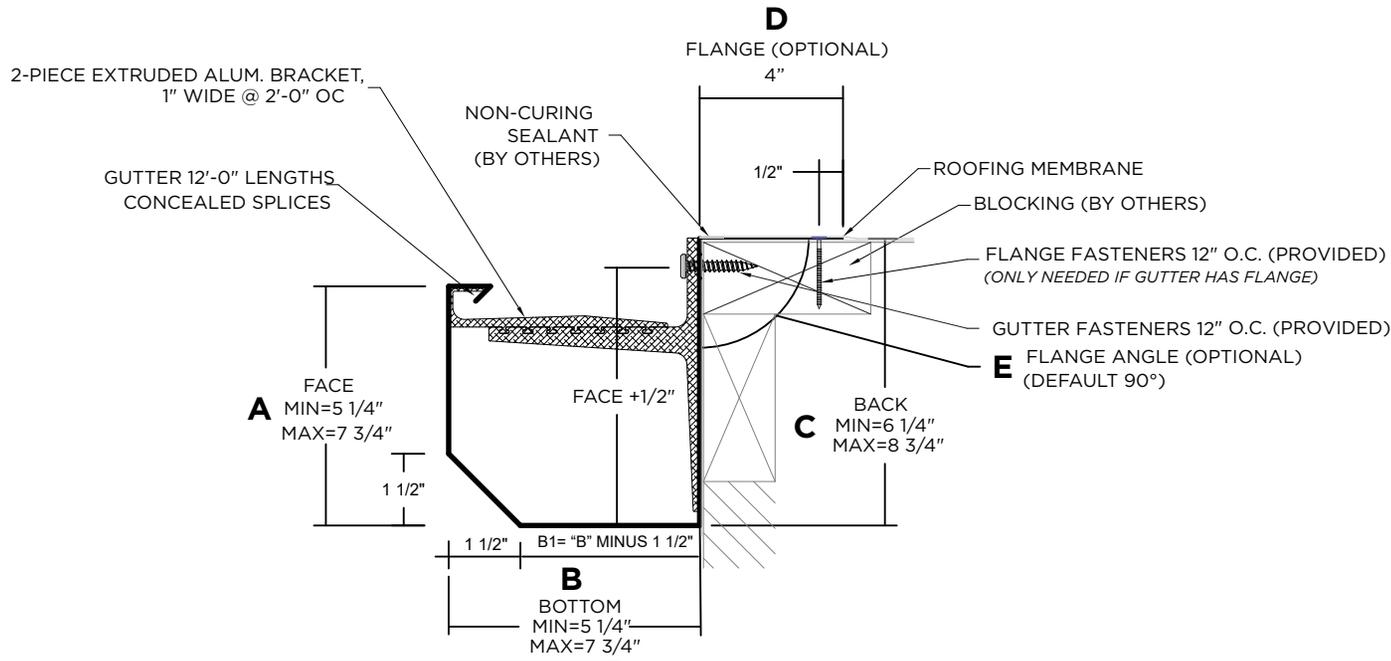


SEAL-TITE WR GUTTER

CHAMFER

*NOTES

- Bottom sizes are provided in 1/2" increments
- Maximum downspout dimension not to exceed "B" minus 2-1/16"
- Roof flange is optional. If flange size is not provided, the gutter will not include a roof flange. If flange angle is not provided, the gutter will have a 90-degree flange.
- Pop rivets provided
- Unless otherwise noted, fabrication of miters and accessories are provided with a non-penetrating quicklock joint, then factory sealed watertight
- Welded accessories require minimum material thickness of .050 aluminum.
- For non-90 miters, see separate print approval
- Product should be installed per provided installation instructions
- ANSI/SPRI GT-1 Test Pressure up to 223 psf (Horizontal) and 136 psf (Vertical)



APPROVALS*



ANSI/SPRI/GT-1
Test Pressures listed in notes

PROJECT INFO

Project Name: _____

Architect: _____

Roofing Contractor: _____

Project Type:

By selecting this box you have verified and confirmed that dimensions, sizes, and quantities are correct. All products will be installed in strict accordance with printed instructions.

Date: _____

Metal-Era
1600 Airport Rd.
Waukesha, WI 53188
Phone: 800-558-2162
www.metalera.com

SHT# _____ of _____
DATE: **06/20/25**
DRN BY: **PL**
CKD BY: **MM**
DWG #: 11012-38911
REV: **C**

DIMENSIONS

SELECT SIZE	A (FACE)	B (BOTTOM)	C (BACK)	FLANGE (OPTIONAL)
<input type="checkbox"/>	5 1/4"	5 1/4"	6 1/4"	D (FLANGE) PLEASE SELECT ONE: WITH FLANGE <input type="checkbox"/> WITHOUT FLANGE <input type="checkbox"/>
<input type="checkbox"/>	5 3/4"	5 3/4"	6 3/4"	NOTE: IF NEITHER BOX IS CHECKED, THE GUTTER WILL BE PROVIDED WITHOUT A ROOF FLANGE
<input type="checkbox"/>	6 1/4"	6 1/4"	7 1/4"	E (FLANGE ANGLE) NOTE: IF ANGLE IS NOT PROVIDED, FLANGE WILL BE 90°
<input type="checkbox"/>	6 3/4"	6 3/4"	7 3/4"	
<input type="checkbox"/>	7 1/4"	7 1/4"	8 1/4"	
<input type="checkbox"/>	7 3/4"	7 3/4"	8 3/4"	

MATERIAL

- 24 Ga. Galv. Steel
 - 22 Ga. Galv. Steel
 - .040" Aluminum
 - .050" Aluminum
 - .063" Aluminum
 - OTHER: _____
- Color: _____
Finish: _____
- Substrate:
If substrate is not given, wood fasteners will be provided.
- Wood
 - Masonry
 - Metal

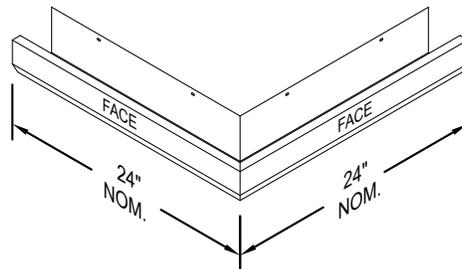
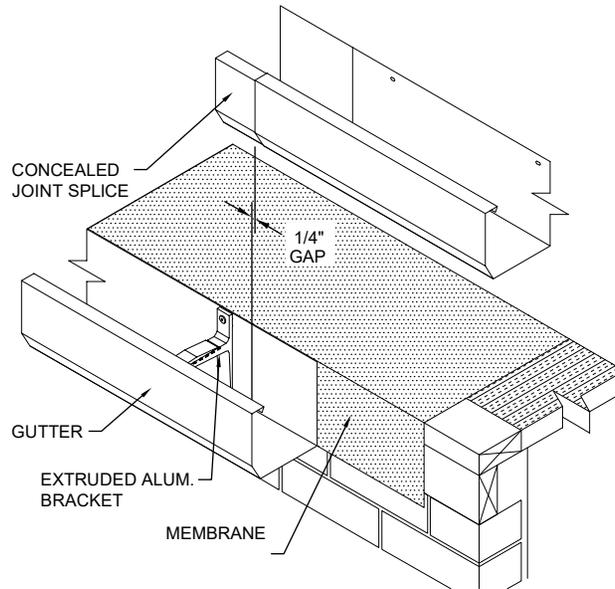
QUANTITIES

- _____ Lineal Feet (12'-0" Lengths)
- _____ Outside Miter (90°)
- _____ Inside Miter (90°)
- _____ Right Endcaps
- _____ Left Endcaps
- _____ Expansion Joints (If Required)

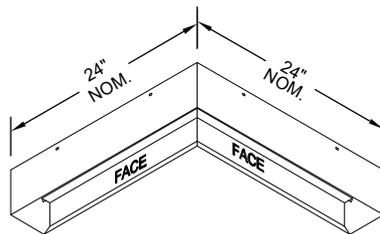
Accessory Type*: Quicklock (Default) Welded (Surcharge)

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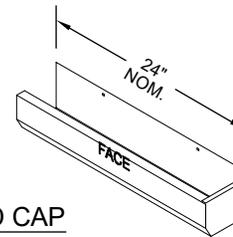
CHAMFER STANDARD ACCESSORIES



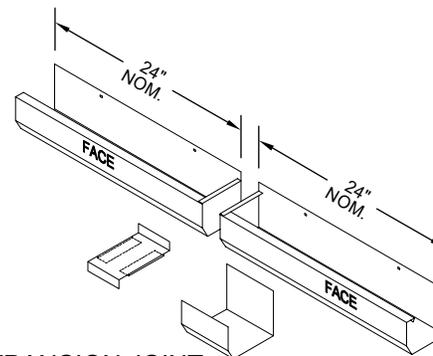
OUTSIDE MITER



INSIDE MITER



END CAP
LEFT HAND SHOWN



EXPANSION JOINT
(IF REQUIRED)

Standard gutter miter leg lengths are 24" Nominal
Standard gutter miter angle is 90°
For special miter requirements, attach sketches or consult manufacturer for assistance.

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